## Connecting parts with nominal width DN 20 Valves, coupling valves, protection caps, fittings, adapters and connections for analytic instruments

WIKA data sheet SP 61.14

## Applications

- Handing of SF<sub>6</sub> gas tanks
- For indoor and outdoor equipment

## **Special features**

- The valves can be isolated or coupled under pressure and vacuum
- Vacuum- and pressure-tight (-1 ... +64 bar)
- Working temperature -40 ... +80 °C
- Leak rate: GCV, GCA,
  - measuring chambers: $\leq 1 \cdot 10^{-8}$  mbar  $\cdot 1/s$ GCG: $\leq 1 \cdot 10^{-5}$  mbar  $\cdot 1/s$
- Tested helium tightness of 100 %

## Description

#### Safe and simple operation

WIKA's connecting parts enable the secure storage and handling of environmentally hazardous SF<sub>6</sub> greenhouse gas in the equipment provided for this. The connecting parts have been precisely and specifically optimised for this application.

The ease of mounting and removal, as well as being 100 % tested for leak tightness, make these connecting parts safe and reliable interfaces for the filling and maintenance of the equipment.

#### **Highest quality**

In order to meet the high demands for quality, the robust design has passed extensive testing with actuation tests, tests in atmospheric conditions and shock tests. The connecting parts are manufactured from high-quality aluminium, brass and stainless steel. On request, the connecting parts can be supplied with a material certificate.



Connecting parts with nominal width DN 20

#### Comprehensive product range

The product range for connecting parts with nominal width DN 20 consists of self-closing valves, matching couplings and soldered and weld-in connections. For the connection of DN 20 to other nominal widths and connections, the appropriate adapters and components are available. A protection cap offers mechanical protection and additional sealing.

By using WIKA's connecting parts, the maintenance-free and reliable separation of  $SF_6$  gas compartments from the environment is made possible. In this way, not only is the escape of  $SF_6$  gas prevented, but also the ingress of moisture.

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**Connecting parts** 

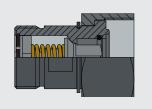
WIKA data sheet SP 61.14

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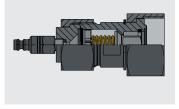


#### Attachment parts, left

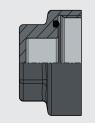
Coupling valve, model GCC-20 from page 8



Connection for analytic instruments, model GCG-20 see page 10

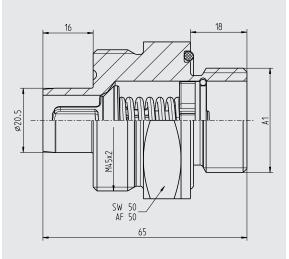


Protection cap, model GCP-20 see page 15





**Dimensions in mm** 

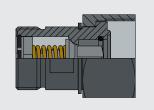


Thread A1	Material	Order no.
M33 x 2	Aluminium	13364830
M33 x 2	Brass	13364899
G 1 B	Aluminium	13365186
G 1 B	Brass	14045888

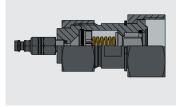
The O-ring is included. Spare part: O-ring D38 Order no.: 1247670

#### Attachment parts, left

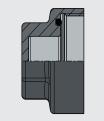
## Coupling valve, model GCC-20 from page 8



Connection for analytic instruments, model GCG-20 see page 10

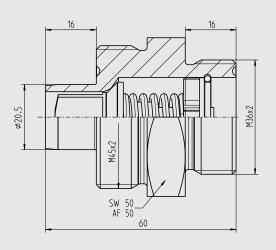


## Protection cap, model GCP-20 see page 15





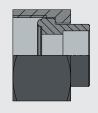
#### Dimensions in mm



Material	Order no.
Brass	13366361

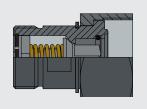
#### Attachment parts, right

Fitting, model GCF-20 see page 14

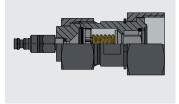


#### Attachment parts, left

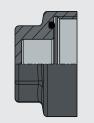
Coupling valve, model GCC-20 from page 8



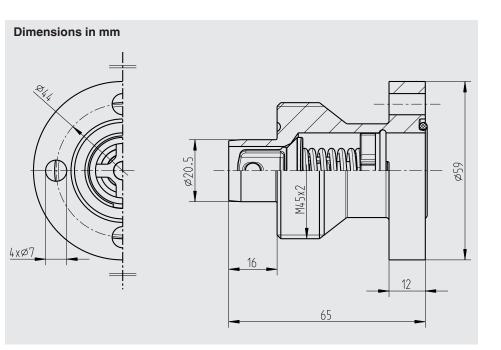
Connection for analytic instruments, model GCG-20 see page 10



Protection cap, model GCP-20 see page 15





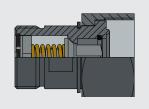


Material	Order no.
Aluminium	13366425

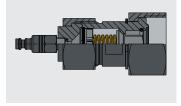
The O-ring is included. Spare part: O-ring D27 Order no.: 14088574

#### Attachment parts, left

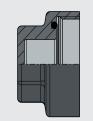
Coupling valve, model GCC-20 from page 8



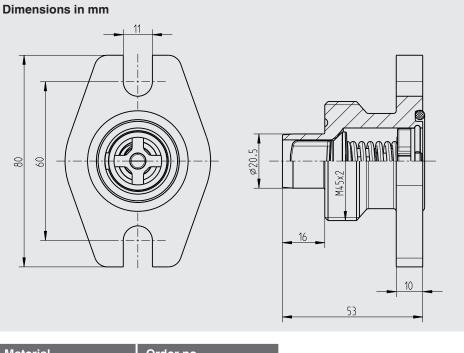
Connection for analytic instruments, model GCG-20 see page 10



Protection cap, model GCP-20 see page 15





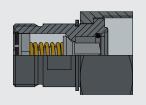


Material	Order no.
Aluminium	13368576

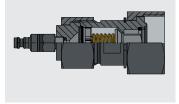
The O-ring is included. Spare part: O-ring D31 Order no.: 11562961

#### Attachment parts, left

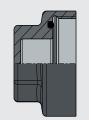
Coupling valve, model GCC-20 from page 8



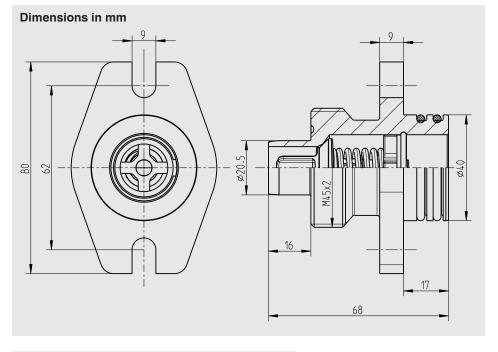
Connection for analytic instruments, model GCG-20 see page 10



Protection cap, model GCP-20 see page 15





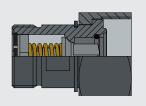




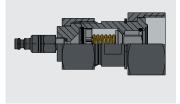
The O-ring is included. Spare part: O-ring D34 Order no.: 11471779

#### Attachment parts, left

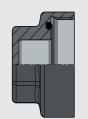
Coupling valve, model GCC-20 from page 8



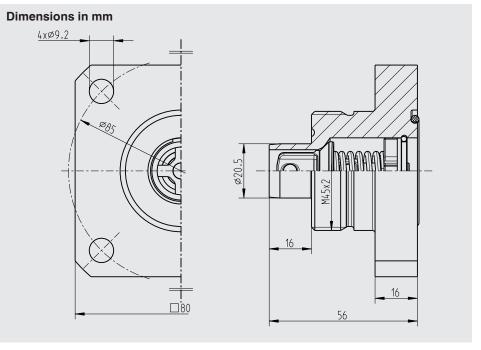
Connection for analytic instruments, model GCG-20 see page 10



Protection cap, model GCP-20 see page 15







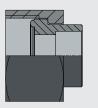
Material	Order no.
Aluminium	13368631

The O-ring is included. Spare part: O-ring D36 Order no.: 14097132

## Coupling valve, model GCC-20

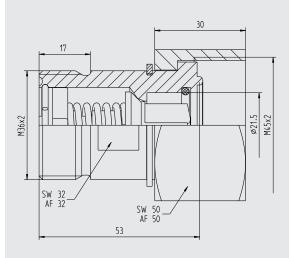
#### Attachment parts, left







**Dimensions in mm** 

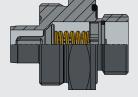


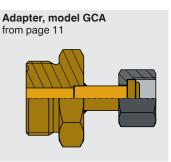
Material	Order no.
Brass	13363817
Aluminium	13363833
Stainless steel	13363841

The O-ring is included. Spare part: O-ring D20 Order no.: 11469553

#### Attachment parts, right

Valve, model GCV-20 from page 2



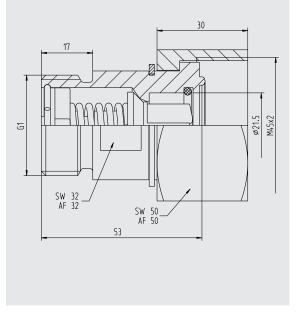


#### Attachment parts, left

Components with G1 connection without groove-tongue sealing



#### Dimensions in mm



Material	Order no.
Brass	14019353

The O-ring is included. Spare part: O-ring D20 Order no.: 11469553

#### Attachment parts, right



## Connection for analytic instruments, model GCG-20

#### Attachment parts, left

#### Attachment parts, right

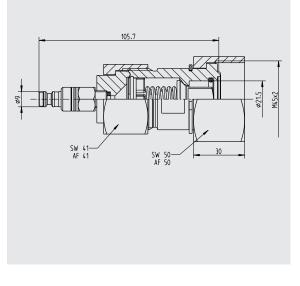
Valve, model GCV-20 from page 2

Quick couplings





#### **Dimensions in mm**



Material	Order no.
Stainless steel	14013758

The O-ring is included. Spare part: O-ring D20 Order no.: 11469553

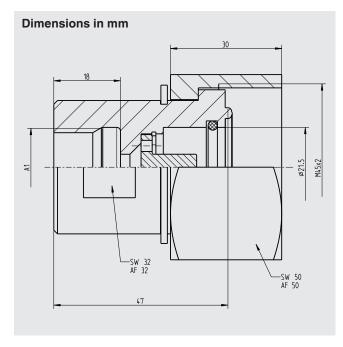
## Adapter instrumentation, model GCA-20

DN 20 to G  $\frac{1}{2}$  and M20 x 1.5

GCF-20 to G1/8







Dimensions in mm
80

Thread A1	Material	Order no.
G ½	Brass	13371037
G 1⁄2	Aluminium	13371061
M20 x 1.5	Brass	14051770

The O-ring is included.
Spare part: O-ring D20
Order no.: 11469553

Material	Order no.
Aluminium	13384270

## Adapter nominal width, model GCA-08

## Adapter nominal width, model GCA-20

DN 8 to DN 20

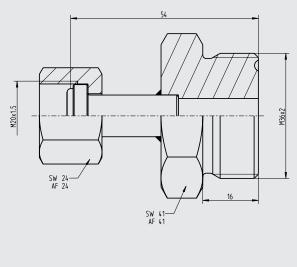
DN 20 to DN 20

**Dimensions in mm** 





### **Dimensions in mm**



	45.6
M36x2	45.6 CX95EM
	26 SW 41 26

Material	Order no.
Brass	14098363
Stainless steel	14098362

Material	Order no.
Brass	13375807

## Adapter nominal width, model GCA-20

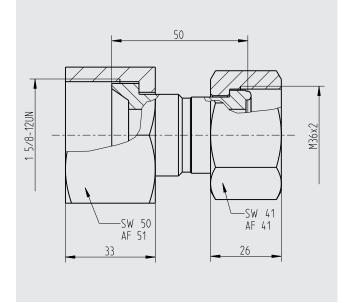
#### DN 20 to 1 5/8-12 UN

#### DN 20 to M30 x 2, 90° angled



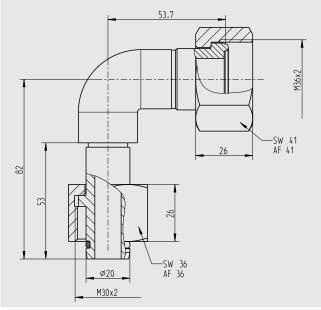


#### **Dimensions in mm**



Material	Order no.
Brass	14045655

#### Dimensions in mm



Material	Order no.
Brass	14045681

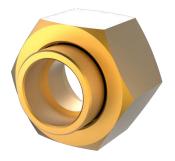
The O-ring is included. Spare part: O-ring D15 Order no.: 2327397

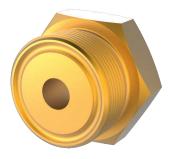
## Fitting, model GCF-20

#### Union nut with tongue part

Groove part

**Dimensions in mm** 





# 26 12 M36x2 ø22 -SW 41 AF 41

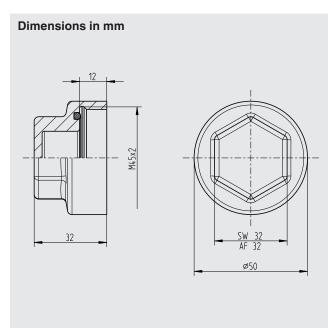
Description	Material	Order no.
Tongue part	Brass	13382684
Union nut	Brass	13378377

<b>.</b>	
M36x2	
	SW 41 AF 41

Material	Order no.
Brass	14059683
Stainless steel	14059691

## **Dimensions in mm**





Material	Order no.
Aluminium	14117926

The O-ring is included. Spare part: O-ring D34 Order no.: 11471779

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